

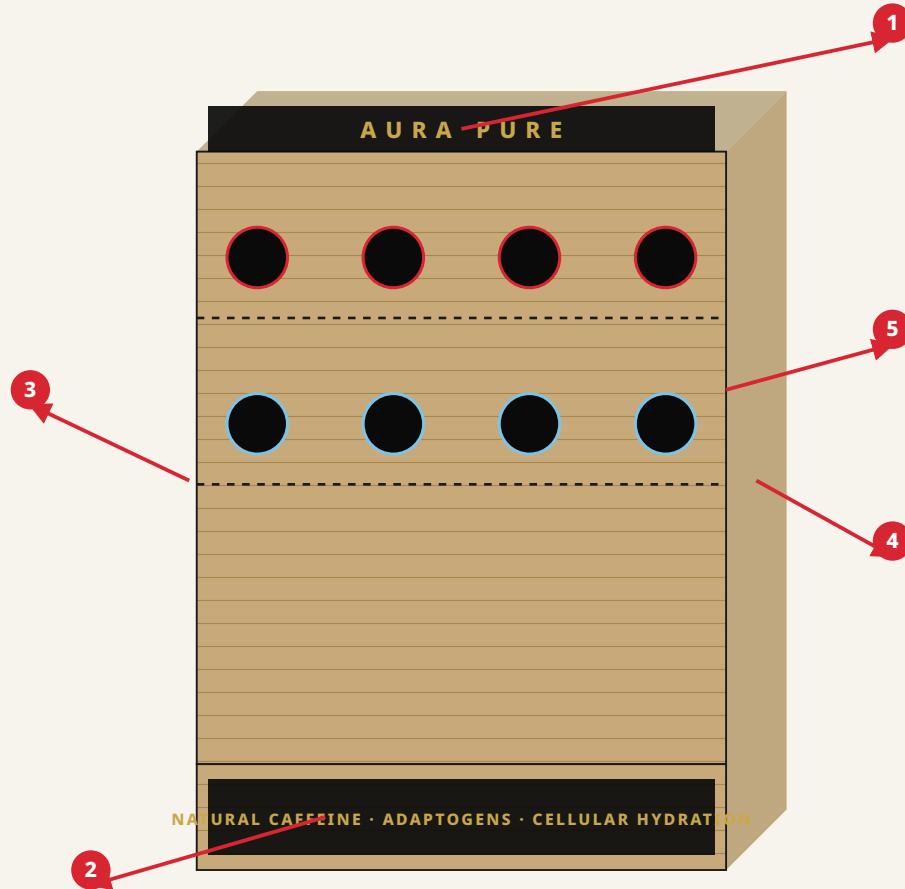


FIG 1 · FRONT ELEVATION — ASSEMBLED HALF CDU

Black zones = printed sticker overlays · Kraft = exposed E-flute corrugated



BLANK BASE



STICKER WRAP

STICKER PLACEMENT MAP

#	PANEL	DIM (mm)	POSITION ON BASE	ADHESIVE
1	HEADER BILLBOARD	240 × 60	Top crown, above top tier	3M 467MP
2	FRONT LIP / BASE	240 × 50	Front face of base tray	3M 467MP
3	LEFT SIDE PANEL	260 × 320	Wraps left vertical side	3M 9485PC
4	RIGHT SIDE PANEL	260 × 320	Wraps right vertical side	3M 9485PC
5	BACK PANEL	240 × 320	Inside back wall (optional)	3M 467MP

ASSEMBLY SEQUENCE — 8 STEPS

- 01 Inspect blank base**
Confirm 8 wells (Ø62 mm), 2 tiers. Wipe with lint-free cloth.
- 02 Score & fold tray**
Pre-fold creases 90°. Glue tab seams with PVA. Set 5 min.
- 03 Apply HEADER ①**
Peel liner halfway. Align top edge with crown lip. Squeegee centre out.
- 04 Apply FRONT LIP ②**
Centre 240×50 mm strip on base front face. 0 mm overhang.
- 05 Apply SIDES ③ ④**
Start at front edge, wrap to back. Felt squeegee at 45°. Trim flush.
- 06 Apply BACK ⑤ (opt.)**
Align top-centre, drop & squeegee. Only if facing open aisle.
- 07 Load product**
Top tier: 4× GO (red). Bottom: 4× RESET (blue). Caps forward.
- 08 Final QA**
No bubbles > 2 mm. No lifted edges. Logo centred ±1 mm.